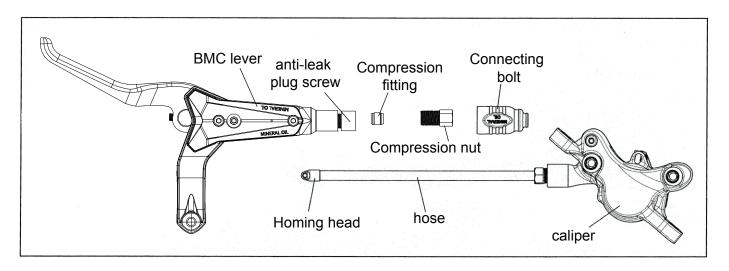
## Hydraulic disc brake

## i Series Assembly instruction



- ① Tool requirement
  - 1.5mm hex key M6 open-end wrench
- Use homing head to help hose to thread through inner tubes of frame.
- 3 After hope was thread through, use 1.5mm hex key to remove homeing head and Unscrew the anti-leak plug screw from BMC lever by using M6 open-end wrench (picture 2)
  - ( caution : DON'T swing hose after removing homing head, otherwise, it may cause leaking oil.
  - ( caution: When the plug screw is removed, keep the hole of the BMC lever point vertically up, and don't pull brake lever to prevent brake fluid loss.)
- ④ Put boot hose, compression nut, compression fitting into hose in order. (picture 3)
- (5) Insert hose into brake. (picture 4)
- Make compression nut lock in the the brake (Torque 70~90kgf-cm)
  - caution: the hope must be push lightly by
- At last, slide compression nut into boot hose and then finish assembling. (picture 6)

★Notice! In the process of disassembly and assembly of split tubing, if the operator is not skilled enough, how much Some brake fluid will be lost, which may result in a softer hand feeling when braking (A and B in Picture 7). When you find this situation, you need to add brake fluid according to the corresponding operation method in the manual to make itReturn to normal stiffness (C in Picture 7). Or follow the instructions in the Shimano dealer manual Add brake fluid by refueling method.

